

The qualities of

# TRINAR®

A versatile high-performance PVDF coil coating system



**AkzoNobel**

Tomorrow's Answers Today

## Product information and performance specifications for TRINAR high-performance fluoropolymer finishes

### Product Information

TRINAR is a high-performance fluoropolymer coating containing 70% polyvinylidene (PVDF) resin. This unique resin is combined with other proprietary resins and the highest quality ceramic and select inorganic pigments for the finest metal finish available.

This two-coat system, which utilizes our High-Performance Primer, provides unparalleled protection against harsh environmental weathering for decades. It has a tough but flexible finish, and is perfectly suited for high-end residential, institutional and commercial applications. TRINAR meets or exceeds all requirements of AAMA 620/621 and AAMA 2605.

Test samples of TRINAR have been exposed for decades at weathering facilities in South Florida and around the world, with results that prove the superiority of this system. We are constantly evaluating these test panels to ensure that only the highest quality pigmentation is used. The result is a coating system formulated for and tested under real world conditions. Using TRINAR coatings will ensure your project will continue to look good for many years after installation.

AkzoNobel stands behind the performance of TRINAR and backs it up with years of research and experience. TRINAR coatings are providing protection on all types of buildings in locations around the globe. They have proven that they are

more than capable of withstanding the harsh ultraviolet rays of the sun and the degrading effects of weather extremes.

### Field Performance

TRINAR is one component of a total paint system. When applied in accordance to specifications the following field performance can be expected.

	Vertical	Non-Vertical
<b>Film Integrity</b>	35 years	35 years
<b>Chalk</b>	No more than #8 for 35 years	No more than #8 for 35 years
<b>Fade</b>	No more than 5 ΔE Hunter units for 35 years	No more than 5 ΔE Hunter units for 35 years

### General System Information

TRINAR is approved for use on the following substrates: Hot-Dipped Galvanized (HDG), Galvalume® and Aluminum.

TRINAR is a factory-applied finish that is applied through roll coating to properly cleaned and pre-treated first-quality substrates, and then oven-baked to cure. It is a two-coat system, composed of a topcoat over our High-Performance Primer.

### TRINAR® COOL CHEMISTRY® Series

TRINAR is also available in our COOL CHEMISTRY Series, which contains ceramic infrared reflective pigments. These special pigments are designed to reflect infrared energy while still absorbing visible light energy, thus appearing as the same color yet staying much cooler. When COOL CHEMISTRY coatings are used on metal roofing, the result is a sustainable building material that can lower air conditioning costs, reduce peak energy demand, and help to mitigate urban heat island effects. All of our high-performance coatings for building products are also available in COOL CHEMISTRY versions.

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## Application Characteristics

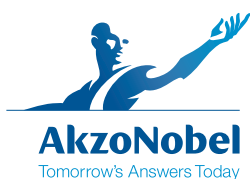
<b>Film Thickness</b>	Topside finish: Primer (dry) = 0.20 – 0.30 mils; Topcoat (dry) = 0.70 – 0.80 mils; Reverse side finish: Primer (dry) = 0.15 – 0.25 mils; Pigmented backer (dry) = 0.30 – 0.40 mils. Total DFT for system = 0.90 – 1.15 mils. All measurements per ASTM D 5796.
<b>Topside Color</b>	Controlled to the Master Standard by an approved Color Difference Meter or Spectrophotometer, and by visual match under daylight and horizon light of a Macbeth Daylight Booth per ASTM D 1729.

## Physical Properties

<b>Specular Gloss</b>	Determined per ASTM D 523 at a glossmeter angle of 60°. TRINAR systems are typically 35% ± 5%, but are available in lower gloss ranges as well.
<b>Pencil Hardness</b>	Minimum pencil hardness, per ASTM D 3363, is "HB".
<b>Solvent Resistance</b>	Passes minimum of 100 double rubs of a MEK soaked cloth, per ASTM D 5402.
<b>Cross-Hatch Adhesion</b>	No paint removal with Scotch #610 cellophane tape after cross-scoring with eleven horizontal and eleven vertical lines 1 mm apart, per ASTM D 3359.
<b>Impact Resistance</b>	No visible paint removal with Scotch #610 cellophane tape after direct and reverse impact of 80-inch pounds, using 5/8" steel ball on a Gardner Impact Tester, per ASTM D 2794.
<b>T-Bend Adhesion</b>	Per ASTM D 4145, no loss of adhesion when taped with Scotch #610 cellophane tape when subjected to a 2T-Bend.

## Testing Data

<b>Humidity Resistance</b>	No blistering, cracking, peeling, loss of gloss or softening of the finish after 1000 hours of exposure to 100% humidity at 100°F ± 5°F, per ASTM D 2247.
<b>Cleveland Condensing</b>	No blistering, rusting or loss of adhesion of the finish after 1000 hours of exposure at 120°F, per ASTM D 4585.
<b>Water Immersion Resistance</b>	Samples immersed in distilled water at 100°F per ASTM D 870 will exhibit no loss of gloss, blistering, cracking or color change after 500 hours.
<b>Salt Spray Resistance</b>	Samples diagonally scored and subjected to 5% neutral salt spray for 1000 hours, per ASTM B 117, then taped 1 hour after removal from the test cabinet with Scotch #610 cellophane tape, exhibit no blistering, no loss of adhesion and scribe creep no greater than 1/8".
<b>Chemical Resistance</b>	No significant color change after 24 hours exposure to 10% solutions of hydrochloric and sulfuric acids, per ASTM D 1308, Procedure 7.2 (spot test).
<b>Kesternich Test</b>	No significant color change after 10 cycles in a SO <sub>2</sub> chamber, per ASTM G 87.
<b>Accelerated Weathering</b>	5 Hunter ΔE maximum color change, and at least #8 chalk rating after 10,000 hours exposure, per ASTM G 151 and G 154 using UVA-340 bulbs.
<b>Exterior Weathering</b>	Florida exposure (45° South), 5 Hunter ΔE maximum color change, per ASTM D 2244, and at least #8 chalk rating, per ASTM D 4214, Method A, after 20 years real-time exposure.
<b>Abrasion Resistance</b>	Per ASTM D 968, Method A, TRINAR passes 60 +/- 5 liters/mil of falling sand.
<b>Flame Spread Rating</b>	TRINAR displays a flame spread classification of A (Class 1) when tested in accordance with ASTM E 84.



[www.akzonobel.com/ccna](http://www.akzonobel.com/ccna)

AkzoNobel is the largest global paints and coatings company and a major producer of specialty chemicals. We supply industries and consumers worldwide with innovative products and are passionate about developing sustainable answers for our customers. Headquartered in Amsterdam, the Netherlands, we are a Global Fortune 500 company and are consistently ranked as one of the leaders in the area of sustainability. With operations in more than 80 countries, our 55,000 people around the world are committed to excellence and delivering Tomorrow's Answers Today™.

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National Coil Coating Association



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