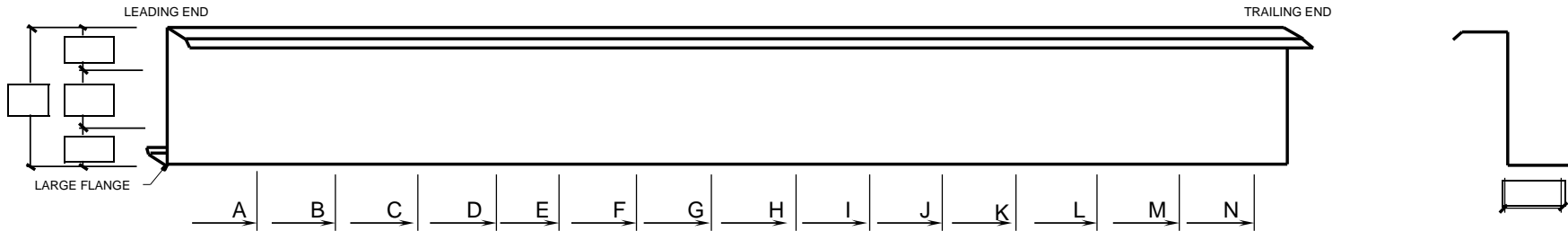


CUSTOMER	JOB #	SIZE	GAUGE	SHAPE <b>ZEE</b>	LOCATION
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	Length	Qty	Std. Punch		A	B	C	D	E	F	G	H	I	J	K	L	M	N	Piece Mark	
			Leading	Trailing																
Web																				
Flange																				
Web																				
Flange																				
Web																				
Flange																				
Web																				
Flange																				
Web																				
Flange																				

SHADED CELLS INDICATE PUNCH LOCATIONS FOR KNOCK-IN-BRIDGING

HIGHLIGHT CELL AND SELECT SHADE

CLEAR SHADING

1. This sheet reflects parts with like sizes, shapes an gauges.
2. All dimensions will be from the leading end to the center of the holes.
3. Standard holes are called out above. **DO NOT DETAIL!**