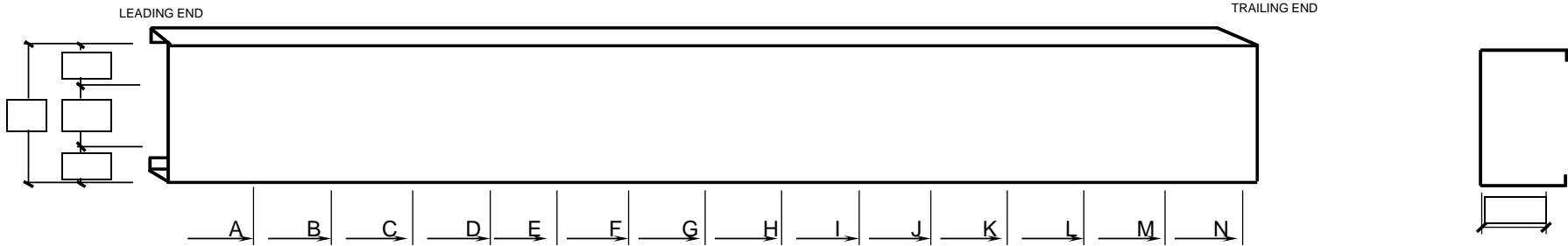



CUSTOMER	JOB #	SIZE	GAUGE	SHAPE CEE	LOCATION
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Length	Qty	Std. Punch Leading	Punch Trailing	A	B	C	D	E	F	G	H	I	J	K	L	M	N	Piece Mark
Web																		
Flange																		
Web																		
Flange																		
Web																		
Flange																		
Web																		
Flange																		
Web																		
Flange																		

 SHADED CELLS INDICATE PUNCH LOCATIONS FOR KNOCK-IN-BRIDGING

HIGHLIGHT CELL AND SELECT 

CLEAR SHADING 

1. This sheet reflects parts with like sizes, shapes and gauges.
2. All dimensions will be from the leading end to the center of the holes.
3. Standard holes are called out above. **DO NOT DETAIL!**